

TECHNICAL DATA

TYPE

Size description in compliance with EUROMAP 1

INJECTION UNIT

Screw diameter	mm
Max. theoretical swept volume ⁽²⁾	cm ⁽³⁾
Max. shot weight for PS ⁽²⁾	g
Max. injection pressure	MPa
Max. injection rate ⁽³⁾	g/s
Screw L/D ratio	
Max. screw stroke ⁽²⁾	mm
Screw speed range	rpm
Max. screw torque	Nm
Heating capacity	kW
Number of heating zones	qty
Max. rozzle sealing force	kN
Max. rozzle retract stroke	mm

CLOSING UNIT

Max. locking force	kN
Max. unlocking force	kN
Max. opening stroke	mm
Min. mould height	mm
Max. daylight	mm
Space between tie bars	mm
Platen size	mm
Max. ejector stroke	mm
Max. ejector forward/retract force	kN

DRIVE, DIMENSIONS, WEIGHT

Hydraulic system pressure	MPa
Pump drive motor	kW
Oil filling - hydraulic	dm ³
Total installed electrical capacity	kW
Machine net weight	kg
Machine dimensions	m

⁽²⁾ - 5mm decompression stroke

⁽³⁾ - for polystyrene



A series of horizontal light blue lines for writing, arranged in three groups of five lines each, separated by larger white gaps. The lines are evenly spaced and extend across most of the page width.

ERROR: undefined
OFFENDING COMMAND: q

STACK: